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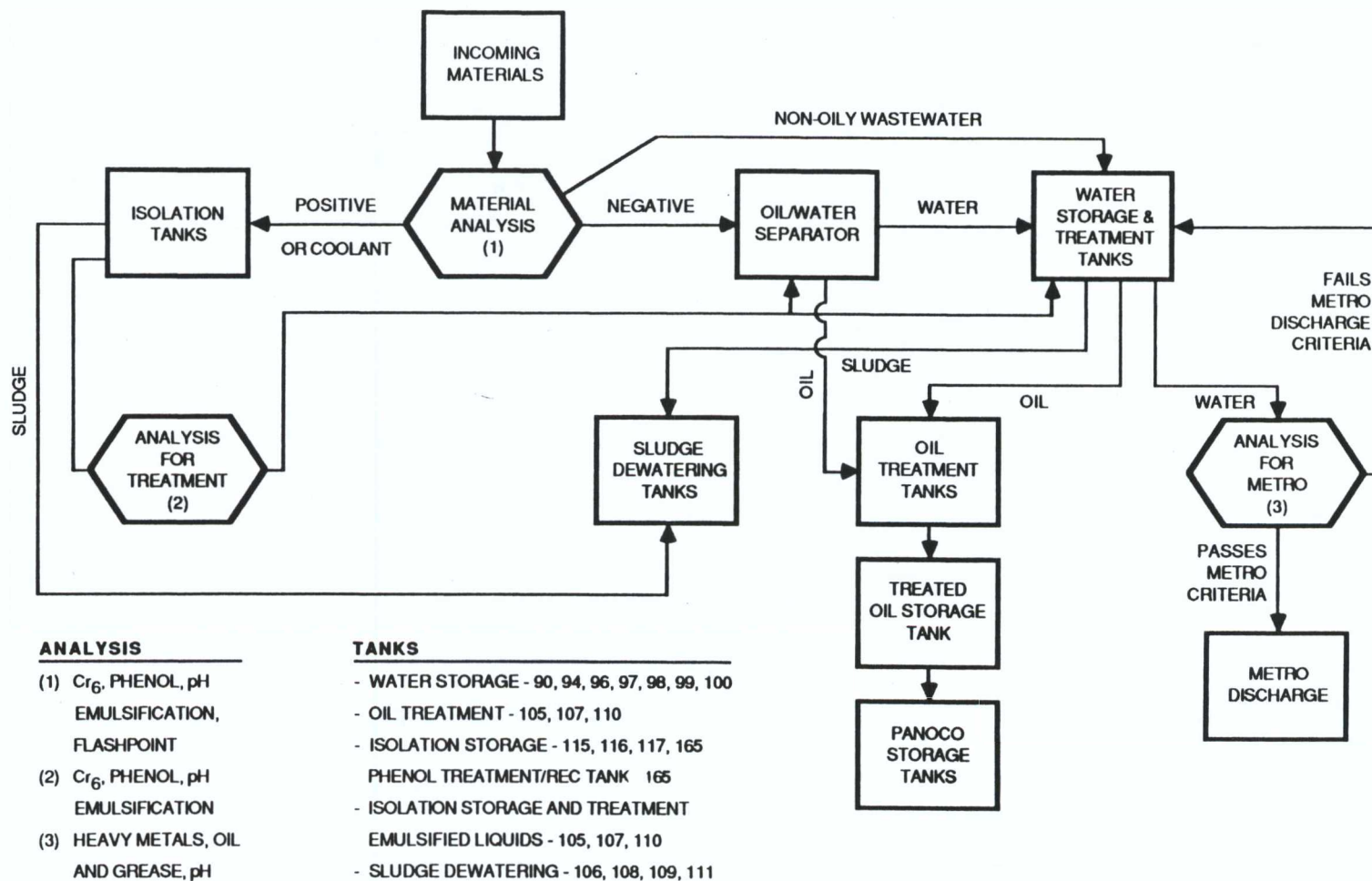


Figure 4. Flow diagram of the Chempro Pier 91 oily and non-oily wastewater and coolant treatment process.